

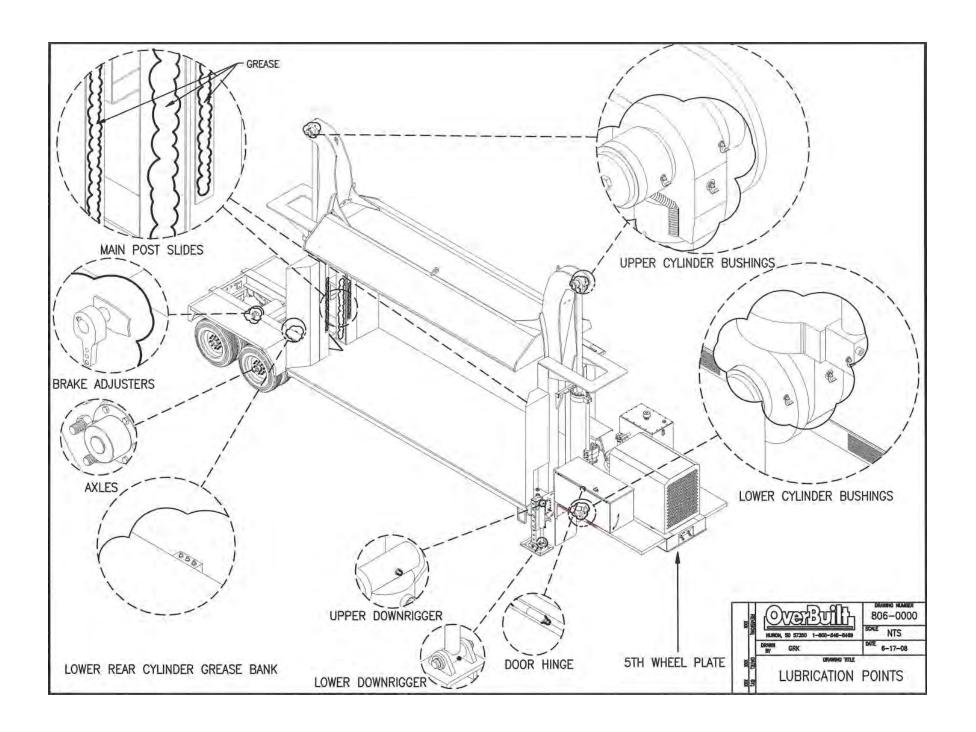
LUBRICATION & MAINTENANCE

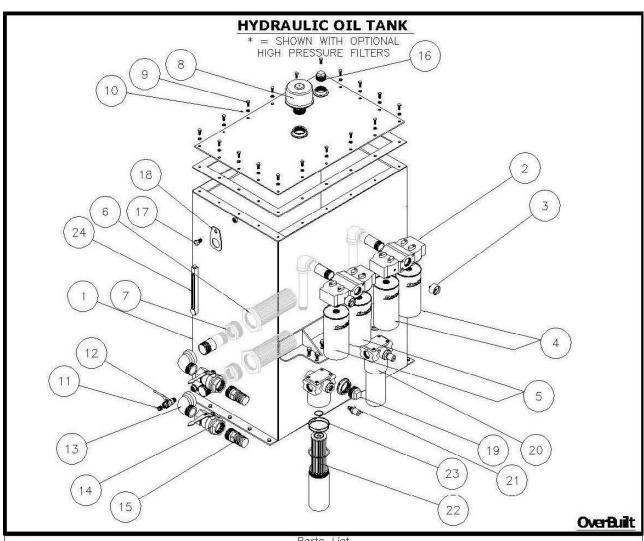
MODEL 10 AND MODEL 10 HS PORTABLE AND STATIONARY CAR CRUSHER

Huron, South Dakota (605) 352-6469

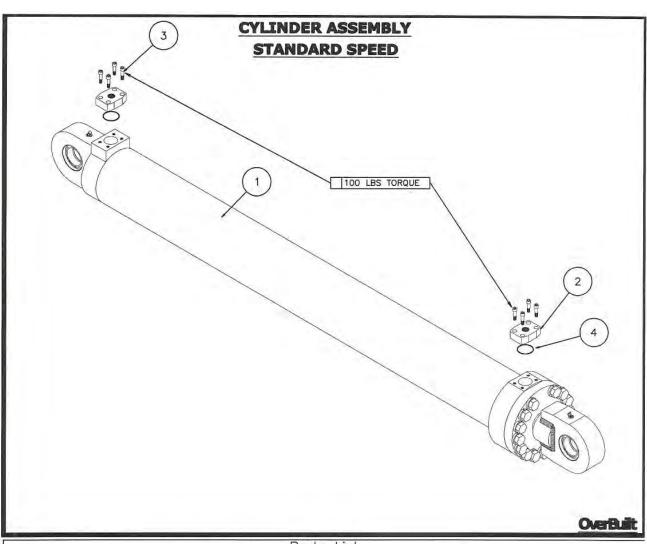
Overbuilt Car Crusher

	<u>Duration</u>	Danad		_	
		<u>Brand</u>	Filter #	Order#	Order Info.
Hydraulic Oil	1000 hours or annually	ISO 46			OverBuilt 780 West Park Ave. NW
High Pressure Filters	1000 hours, gauge	MP FILTRI	HP3202A10AN	332-0009	Huron, SD 57350
(two replacement filter cartridges)	or annually				605-352-6469
Hydraulic Filters					
10 Micron Nominal	500 hours, gauge	OverBuilt	332-1010N	332-1010N	
(two replacement filters)	or annually				
10 Micron Water Absorbing	500 hours, gauge	OverBuilt	332-1010W	332-1010W	
(two replacement filters)	or annually				_
Fuel Filters					
Pre Filter on Frame &	250 - 500 hours	NAPA	4348		
Auxiliary Fuel Pump	or annually	Carquest	89348	332-1004F	
Engine Fuel Filters (Final) 250 - 500 hours or annually		see er	ngine manual		
Engine Fuel Filters (Pre)	250 - 500 hours or annuall <u>y</u>	see er	ngine manual		
Air Cleaners					7
Primary Element	250 - 500 hours,	see engine manual			
	air restriction indicator or annually				
Safety Element	250 - 500 hours,	see er	ngine manual		
	air restriction indicator				
	or annually				4
Oil Filter	250 - 500 hours or annually	see ei	ngine manual		
Grease					7
Main Post Slides	Daily				
Depending on dust conditions			Check A	II Fluid	
Cylinder Bushings	Daily		Levels &	Visually	
(6-Points per cylinder)					
Landing Gear	Weekly depending on usage	е	Inspect Crusher Daily		
Axles	Weekly depending on usage	е			

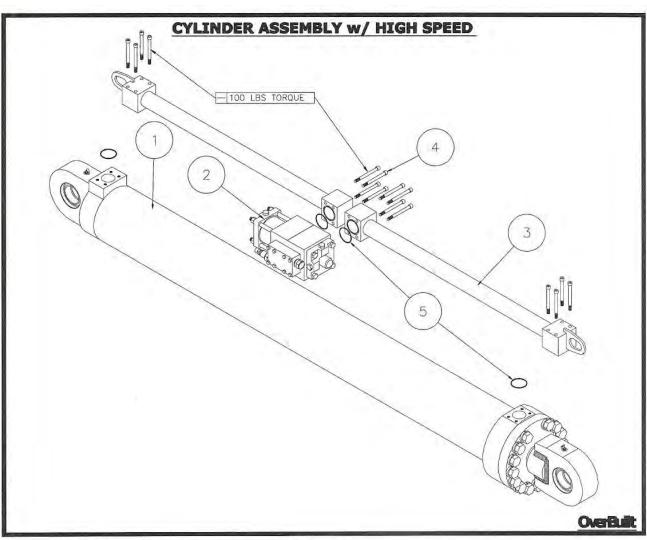




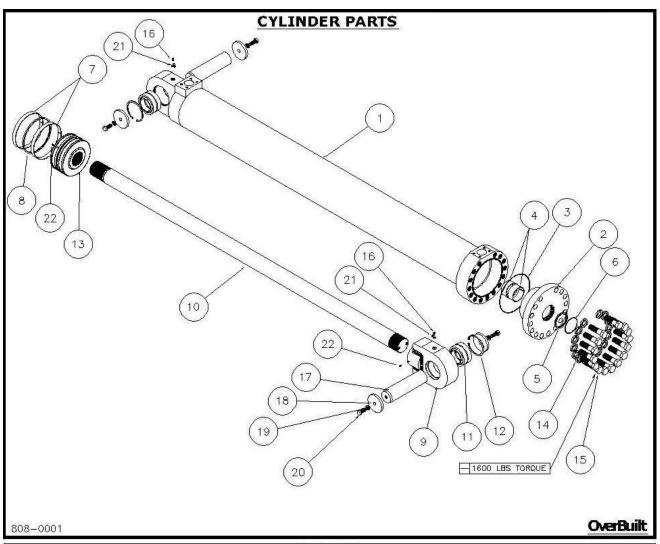
Parts List				
		ITEM		
1 1	804-4501	Oiltank Assembly		
	332-0007	Dual Filter Head		
	335-1001	Filter Gauge		
4 2	332-1010N	Filter Element (Nominal)		
5 2	332-1010W	Filter Element (Water)		
6 2	332-0130	Suction Strainer		
7 2	336b-6410-48-32	3" to 2" Reducer Bushing		
8 1	332-0080	Breather Canistor		
918	205-0606	¾"-16 x ¾" Bolts		
1018	205-6406	¾" Lock Washers		
11 1	336-5406-H-8	½" Hex Head Plug		
12 1	331-6008-1	½" Ball Valve		
13 2	336B-5502-32	2" Street Elbow		
14 2	331-6032	2" Ball Valve		
15 2	336B-KN32	2" Barb King Nijpple		
16 2	336B-5406-24	1½" Black Pipe Plug		
17 2	205-1008	%"-11 x 1" Bolts		
18 2	800-9078	Lifting Provisions		
19 1	336b-5406-32	2" Heater Provision Plug		
20 2	332-0008	High Pressure Filtter Conister		
21 2	332-0007V7	Visual Filter Gauge		
22 2	332-0009	High Pressure Filter Element		
23 2	332-0009s	Filter Seal—O—Ring Kit		
24 2	335-1100	Liquid Level Gauge w/thermometer		



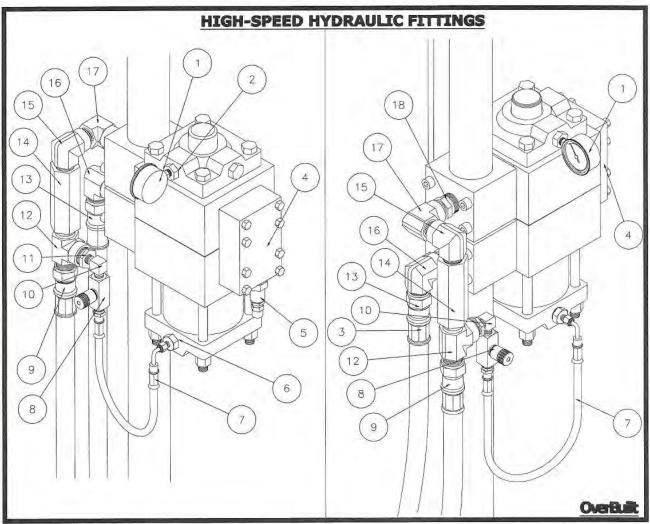
	_		Parts List				
TEM QTY		PART NO.	ITEM				
1	1	806-0000	Cylinder Assembly				
		802-0980	Standard Speed Adapter				
3	8	216-0840-32	1/2-13 x 2.000 Socket Head Cap Screw				
4	2	333-0232	0-Ring				
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	4						



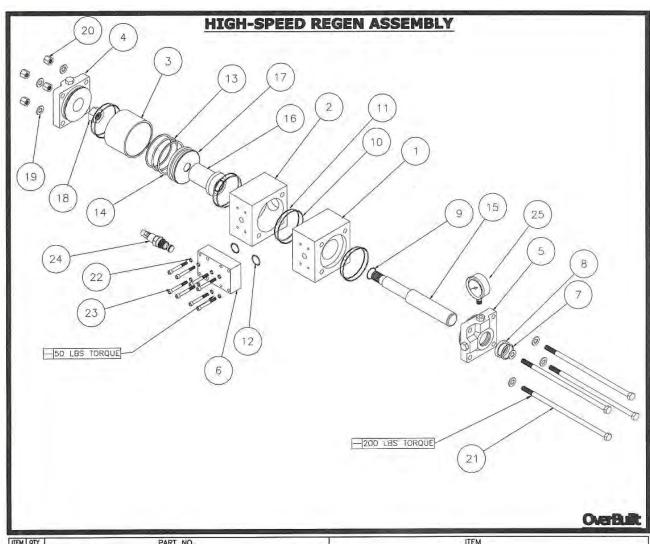
	Parts List			
EMOTY PART NO.	ITEM			
1 1 806-0000	Cylinder Assembly			
2 2 802-0900	High Speed Assembly			
3 1 804-0647	High Speed Hyduallic Tubes			
4 16 216-0840-80	1/2-13 x 5.000 Socket Head Cap Screw			
5 4 333-0232	0-Ring			
4 11				



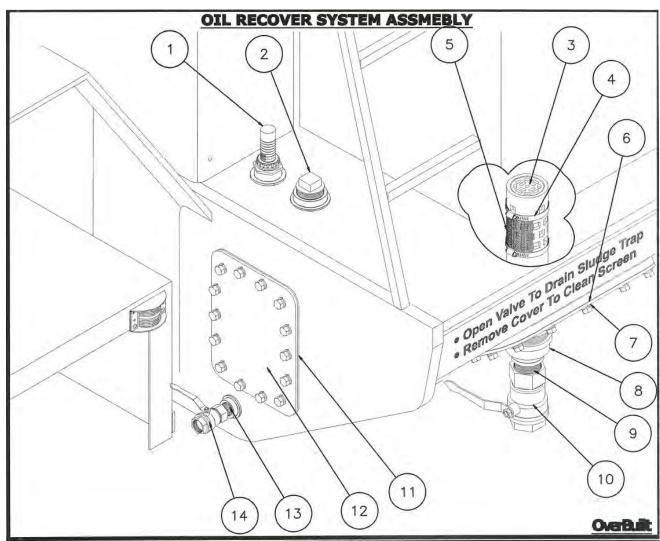
	Parts List				
TEM OTY	PART NO.	ITEM			
1 1	804-0001	Cylinder Assembly			
2 1	802-0200	Cylinder Top Gland			
3 1	333-m270	Top Gland Seal			
4 2	334-4004	Rod Wear Rings			
5 1	334-1040	Deep Z Rod Seal ALL SEALS IN A KIT NOT SOLD SEPARATE			
6 1	334-0004	Rod Wiper PART NO. 806-0910			
7 2	334-4010	Piston Wear Rings			
8 1	334-2010	Piston Crown Seals			
9 1	804-0606	Cylinder Rod End Assembly			
10 1	802-0400	Cylinder Rod			
11 2	360-0500	Radial Bushing			
12 2	226-2010	Bushing Snap Ring			
13 1	802-0300	Cylinder Piston			
14 15	208-6820	1-1/4 Lock Washers			
15 15	208-2032	1—1/4 x 4 Grade 8 Bolts			
16 2	216-0512	Grease Fittings			
17 2	802-0009	Cylinder Pins			
18 2	800-0105	Pin Plates			
19 4	205-6412	3/4 Lock Washers			
20 4 21 2	205-1216	3/4—10 x 2" Grade 5 Bolts			
21 2	361-0500	Grease Zerk Cap			
22 2	210-0512	Dognose Set Screw - 5/16-18 x 3/4			



Parts List					
TEM	YTC	PART NO.	ITEM		
		335-1010	Pressure Gauge 0-5000 P.S.I.		
2	1	336-6405-10-4	½" M−O−Ring X ¼" FMPT		
3	1	346-0044-53/83	Hydraulic Hose 53"(Rear)83" (Front)		
4	1	802-0930	Relief Manifold		
5	1	331-3021	Relief Spool 3000 P.S.I.		
	1	336-6400-4-10	¼" MJIC X %" M−O−Ring		
7	1	346-0044-26	High Speed Regen Block Hose		
8	1	331-4106	Needle Valve #6 NPT		
9	1	346-0044-50/83	Hydraulic Hose 50"(Rear)83"(Front)		
		336-5500-06-06	¾" MNPT 90°		
11		336-5406-16-06	Reducer Bushing 1" X %"		
12	1	336-2611-16-16-16	1" MJIC X 1" MNPT X 1" FNPT		
13		346-0044-53	Hydraulic Hose 53"		
14	1	331-5016	Check Valve #16 FPT		
15	1	336-5502-16-16	1" MNPT X 1" FNPT 90"		
16	1	336-2502-16-16	1" MJIC X 1" FNPT 90°		
17	1	336-5502-16-16	1" MNPT X 1" FNPT 90"		
18	2	336-5404-16	1" Straight Male Pipe		



ITEM	QTY	PART NO.	ITEM		
1	1	802-0920	Top Section (Small)		
2	1	802-0900	Bottom Section (Large)		
3	1	802-0990	Cylinder Tube		
4	1	330-65255	Cylinder Bottom		
5	1	330-65256	Cylinder Top		
В	1	802-0930	Relief Manifold		
7	1	330-65253	Rod Wiper Seal (Outer)		
8	1	330-65252	Rod Wiper Seal (Inner)		
9	1	333-0224	Shaft O-Ring		
10	4	333-1248	Tube To Block Back-up O-Ring	ALL SEALS IN A KIT	
11	4	333-0248	Tube To Block O-Ring	NOT SOLD SEPARATE PART NO. 806-0900	
12	2	333-0219	Relief Block O-Ring		
13		330-652500	Piston 0-Ring		
14	2	330-65250	Piston 0-Ring Spacers		
15	1	802-0970	Cylinder Shaft		
16		802-0980	Cylinder Sleeve		
17	1	330-65259	Cylinder Piston		
18	1	330-65251	1¼" Locking Nut		
19	8	208-6210	%" Thru Hard Washers		
20	4	209-8610	%"-18 Flange Nuts		
21	4	209-10128	%"-18 x 16 UNF Cylinder Bolts		
22	8	215-6406	%" High Collar Washers		
23	8	216-0622	%"-16 x 2"," Socket Head Screws		
24	1	331-3021	Pressure Relief Valve		
25	1	335-1010	Pressure Gauge (0-5000 LBS)		



	Parts List				
TEMOTY PART NO.		ITEM			
1 1	335-1121	Oil Level Gauge			
2 1	336b-5406-32	Fill Plug			
3 1	802-3021	Drain Cover			
4 2	342-8056	Screen Clamp			
5 1	332-0002	Perforated Screen			
6 2	802-3012g	Cover Gasket			
7 1	802-3012	Cover			
8 1	336b-6400-32-48	Bell Reducer			
9 1	336b-5404-32	Close Nipple			
10 1	331-6032	2" Ball Valve			
11 1	802-3051g	Cover Plate Gasket			
12 1	802-3051	Cover Plate			
13 1	336b5404-16	Close Nipple			
14 1	331-6016	1" Ball Valve			

Electric Motor Maintenance

Preventative Ongoing Maintenance:

- **A.** Exterior cleaning wipe down all motors with a soft cloth and, whenever possible, use compressed air to hose the motor housing, in between the cooling ribs and at the fan and fan cover sections.
- **B.** Follow the bearing lubrication schedule provided by the manufacturer! 95% of all motor problems are bearing problems. (USE POLYUREA GREASE ONLY)

LUBRICATION SCHEDULE (IN HOURS)					
Horsepower	DE Bearing	Grease Amt (Oz.)	ODE Bearing	Grease Amt (Oz.)	
100	3000	1.22	6500	0.86	

- C. Monitor the bearing temperature on the motor, especially the drive-end bearing, to ensure it does not exceed 140°F (60°C).
- **D.** Whenever possible, have the insulation checked periodically by an authorized motor specialist.
- E. Whenever possible, follow a bearing maintenance program of purging the grease completely through the bearings every six months and replacing the bearings when the recommended L-10 life (in running hours) expires. WorldWide Electric Motors have SKF premium quality bearings. The L-10 life of these bearings are as follows:
 - 1. Belt drive applications 50,000 hours
 - 2. Direct coupled applications 100,000 hours

Shut Down Timer Instructions

- **A.** Motor will shut down after 20 minutes when a function button on the transmitter or receiver is not used.
- **B.** Restart: Turn on transmitter and press left or right down.

Auto – Manual Switch

- **A.** To start electric motor with automation transmitter, turn switch to auto position.
- **B.** To start electric motor manually, turn switch to manual position.



OPERATOR MAINTENANCE RECORD

ITEM	DATE	HOURS	SERVICED BY	COMMENTS
250 HOUR SERVICE				
Fuel Filters				
Auxiliary Fuel Pump Filter				
Engine Pre-Filter				
Engine Final Filter				
Air Cleaner			-	
Primary Element	-	-		
Secondary Element				
Engine	-			
See Engine Manual				
See Eligille Maridai				
Isoa HOUD OFFINAL				
500 HOUR SERVICE				
Fuel Filters				
Auxiliary Fuel Pump Filter				
Engine Pre-Filter				
Engine Final Filter				
Air Cleaner				
Primary Element				
Secondary Element				
Engine				
See Engine Manual				
Hydraulic Filters				
10 Micron Nominal				
10 Micron Water				
h				
750 HOUR SERVICE				
Fuel Filters				
Auxiliary Fuel Pump Filter				
Engine Pre-Filter				
Engine Final Filter				
Air Cleaner				
Primary Element				
Secondary Element				
Engine Secondary Element		-		
See Engine Manual				
Gee Lingine Mandai	-			
MARCHEN MONTH CERVICE I		1	1	
1000 HOUR/12 MONTH SERVICE				
Fuel Filters				
Auxiliary Fuel Pump Filter				
Engine Pre-Filter				
Engine Final Filter				
Air Cleaner				
Primary Element				
Secondary Element				
Engine				
See Engine Manual				
Hydraulic Filters				
10 Micron Nominal				
10 Micron Water				
High Pressure Hydraulic Filters				
Filter Cartridges				
Hydraulic Oil			11	
LATER CONTROL AND				

CHECK ALL FLUID LEVELS, GREASE & VISUALLY INSPECT CRUSHER DAILY